

## SVE BULLETIN

### SPECIAL VEHICLE ENGINEERING – BODY BUILDERS ADVISORY SERVICE

E-Mail via Website: [www.FordBBAS.com](http://www.FordBBAS.com) (click "Contact Us")

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QVM BULLETIN: Q-324R1

DATE: 16 / October / 2020

## F53 MOTORHOME STRIPPED CHASSIS ENGINE BAFFLE COOLING MODIFICATION

REVISION	UPDATE	REVISION DATE
Q-324R1	Added in plant clean date	16/October/2020
Q-324	INITIAL RELEASE	15 / SEP / 2020

### MODEL(S) AFFECTED:

2020MY F53 MOTORHOME STRIPPED CHASSIS built before September 25, 2020. Vehicles built on or after this date are exempt from this modification.

### ISSUE / DESCRIPTION:

In an effort to improve air flow, 2020MY F53 MOTORHOME STRIPPED CHASSIS will require the modification of the lower air baffle for improved air flow to the engine.

The images below depict the required modification.

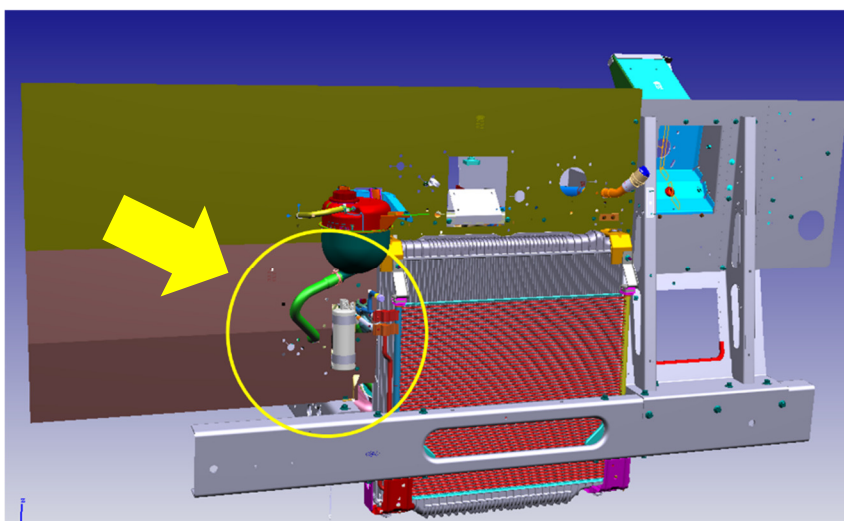


Figure 1 - Target Area of Modification

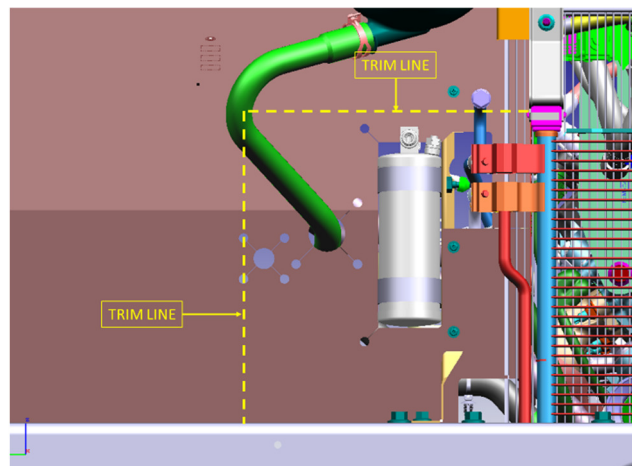


Figure 2 - Trim Line Modification Layout

Dimensions for making the trim line modification:

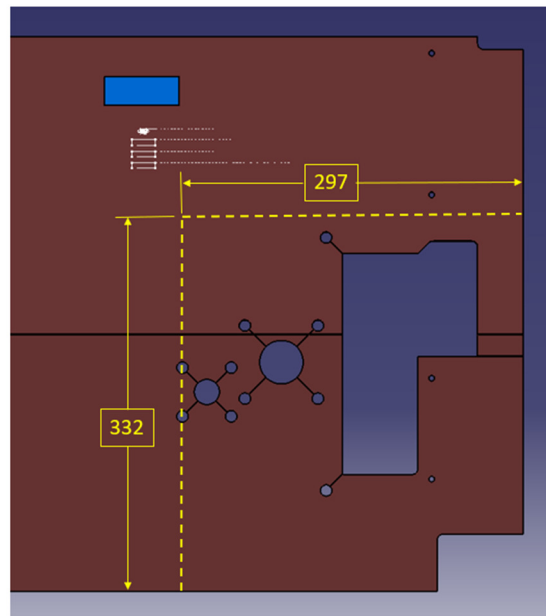


Figure 3 – Dimensions (in mm) for Trim Line

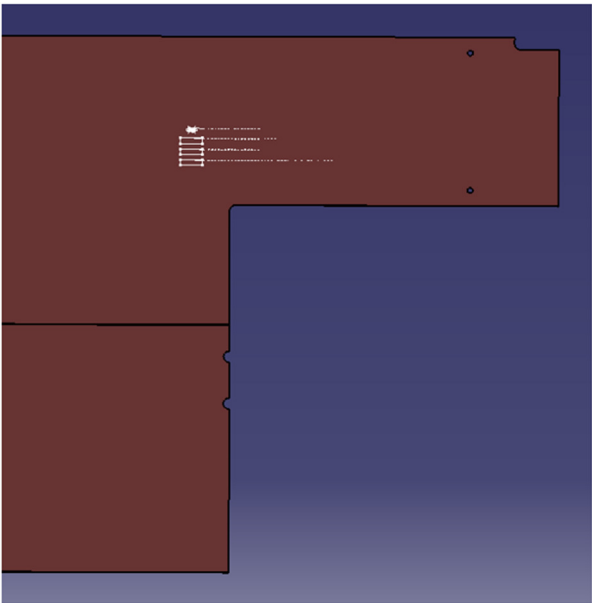


Figure 4 - Final Result After Trimming Modification

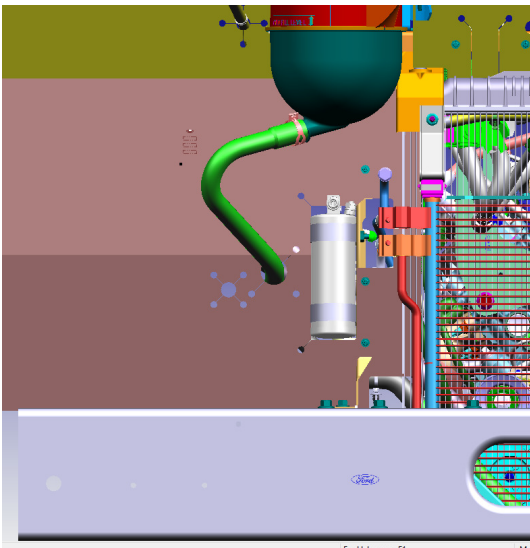


Figure 5 - Before Modification

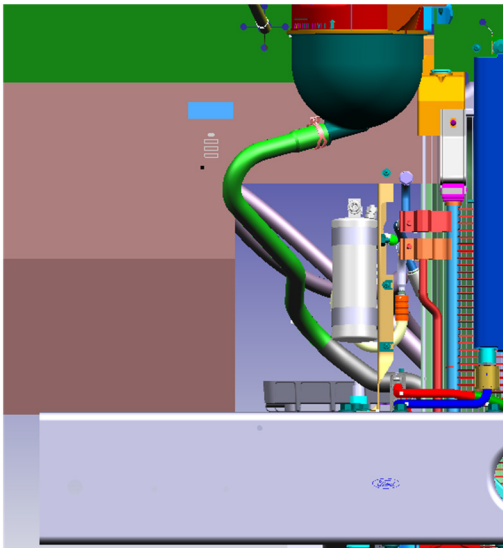
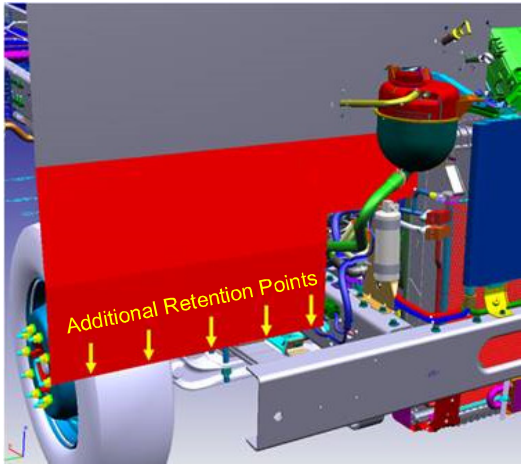


Figure 6 - After Modification with Surrounding Components (In Vehicle Assembly)

Please note additional retention points maybe required at the lower edge of the baffle in the area post modification.



Refer to the Body Builder Layout Book for additional guidelines and recommendations. If you have any questions, please contact the [Ford Body Builders Advisory Service](#) as shown in the header of this bulletin.