

# Q-313



## SVE BULLETIN

### SPECIAL VEHICLE ENGINEERING – BODY BUILDERS ADVISORY SERVICE

E-Mail via Website: [www.FordBBAS.com](http://www.FordBBAS.com) (click "Contact Us")

Toll-free: (877) 840-4338

QVM BULLETIN: Q-313

DATE: 27 / April / 2020

## Transit Upfitter Switches Modification (Make Hot-At-All-Times)

REVISION	UPDATE	REVISION DATE
	INITIAL RELEASE	

### MODEL(S) AFFECTED:

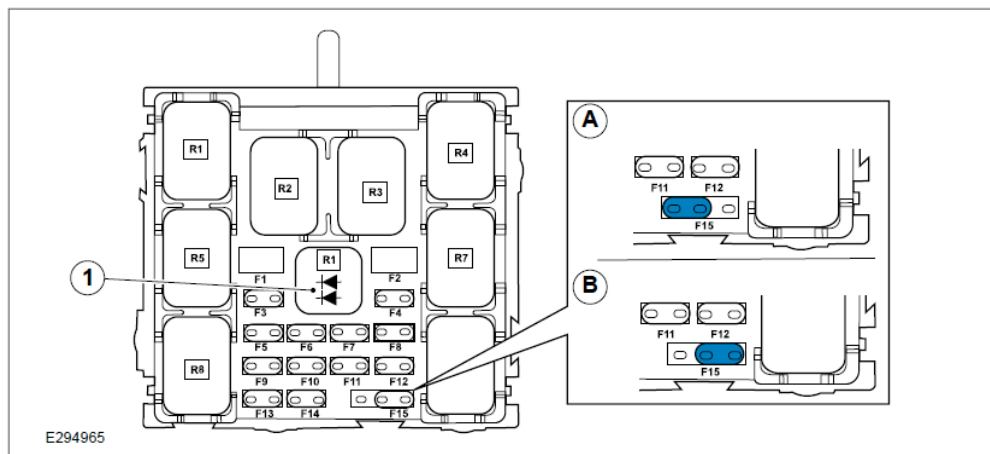
2020 Model Year Transit equipped with Upfitter Switches

### ISSUE / DESCRIPTION:

The 2020 Model Year Body and Equipment Mounting Manual (BEMM) contains an error relative to the Body Builder upfit switches.

In prior model years a relay bridge was used to make Auxiliary switches 1,2, and 3 hot-at-all-times. For 2020 Model Year this has changed. In order to make these switches hot-at-all-times fuse # 15 in the Auxiliary fuse box must be moved to the secondary location as shown in the diagram below.

#### Auxiliary Fuse Panel and Relays



Item	Description
A	Ignition Only position of F15
B	Permanent Power Only position of F15
1	Diodes (1A rated) - Make sure the diodes are orientated correctly or they will not work

The diagram shown on page #161 in the 2020 BEMM is correct but the verbiage located on page #169 is incorrect and applies to Model years 2019 and previous only. Please disregard this text and use the diagram found on page #161

Refer to the Body Builder Layout Book for additional guidelines and recommendations. If you have any questions, please contact the [Ford Body Builders Advisory Service](#) as shown in the header of this bulletin.