



SVE BULLETIN

SPECIAL VEHICLE ENGINEERING – BODY BUILDERS ADVISORY SERVICE

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QVM Bulletin: Q-302

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Date: 02/05/2020

2020MY F59 Stripped Chassis Secondary Audible Speaker Equipped With ADAS And Radio Delete

<u>Models Affected</u>: 2020MY F59 Stripped Chassis Equipped With Collision Mitigation And Lane Departure Warning

Description:

This Bulletin provides the recommended zones of where to mount the secondary audible speaker in relation to the vehicle cab space and driver.

Upfitter/Modifier has the option of mounting the secondary audible speaker (provided in the dunnage box) in an area close to driver so that the audible chime can be heard by the driver.

The intent is to mount the speaker exposed and not underneath the dash panel or other components that would inhibit sound from the speaker.

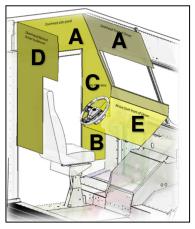
Recommended locations for speaker mounting zones:





A - Above Driver Door Centerline

- **B** Lower A-Pillar by Fuse Box
- **C** Left Upper A-Pillar
- **D** Behind Driver Above Cargo Door
- E Front Center at Reverse Park Display



Refer to the Body Builder Layout Book for additional guidelines and recommendations. If you have any questions, please contact the Ford Truck Body Builders Advisory Service as shown in the header of this bulletin.