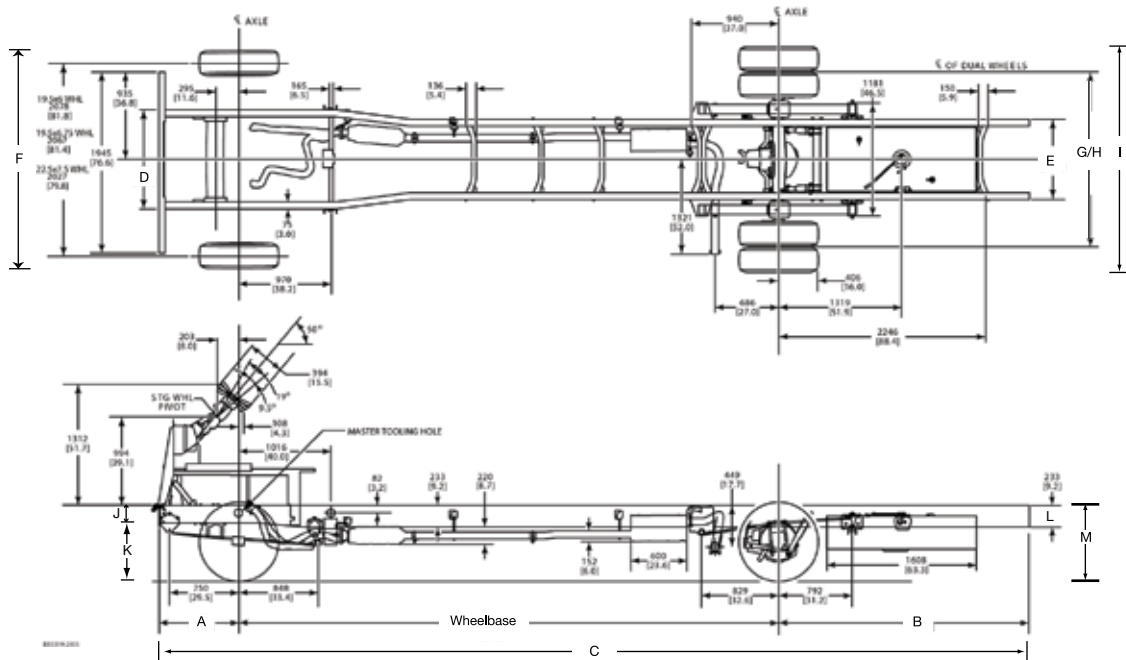


F53 Super Duty Motorhome Chassis Dimensions

2015



F53 Class A Motorhome Chassis⁽¹⁾

Wheelbase (in.)	158.3	178.3	190.3	178.2	190.2	208.2	228.2	208.1	228.1
GVWR (lbs.)	16,000	16,000	16,000	18,000	18,000	18,000	18,000	20,500	20,500
Code Description (in.)									
A Front Overhang	36.3	36.3	36.3	36.3	36.3	36.3	36.3	36.3	36.3
B Rear Overhang	105.8	105.8	105.8	105.8	105.8	105.8	105.8	105.8	105.8
C Overall Length	300.1	320.1	332.1	320.1	332.1	350.1	360.1	350.1	360.1
D Front Frame Width	41.9	41.9	41.9	41.9	41.9	41.9	41.9	41.9	41.9
E Rear Frame Width	34.0	34.0	34.0	34.0	34.0	34.0	34.0	34.0	34.0
F Tire Outside Width (Front)	91.6	91.6	91.6	91.6	91.6	91.6	91.6	91.6	91.6
G Tire Outside Width (Rear Inner)	72.8	72.8	72.8	72.8	72.8	72.8	72.8	72.8	72.8
H Tire Center Width (Rear)	74.0	74.0	74.0	74.0	74.0	74.0	74.0	74.0	74.0
I Tire Outside Width (Rear Outer)	95.4	95.4	95.4	95.4	95.4	95.4	95.4	95.4	95.4
J Frame Front Section Height	7.5	7.5	7.5	7.5	7.5	7.5	7.5	7.5	7.5
K Frame Height @ Front Wheel	28.3	28.3	28.3	28.3	28.3	28.3	28.3	28.3	28.3
L Frame Rear Section Height	9.2	9.2	9.2	9.2	9.2	9.2	9.2	9.2	9.2
M Frame Height @ Rear Axle	31.6	31.6	31.6	30.8	30.8	30.8	30.8	31.1	31.1

Wheelbase (in.)	208.3	228.3	242.3	242.3	252.3	242.3	252.3
GVWR (lbs.)	22,000	22,000	22,000	24,000	24,000	26,000	26,000
Code Description (in.)							
A Front Overhang	36.3	36.3	36.3	36.3	36.3	36.3	36.3
B Rear Overhang	105.8	105.8	105.8	105.8	105.8	105.8	105.8
C Overall Length	350.1	360.1	374.1	374.1	384.1	374.1	384.1
D Front Frame Width	41.9	41.9	41.9	41.9	41.9	41.9	41.9
E Rear Frame Width	34.0	34.0	34.0	34.0	34.0	34.0	34.0
F Tire Outside Width (Front)	90.7	90.7	90.7	92.6	92.6	92.6	92.6
G Tire Outside Width (Rear Inner)	70.3	70.3	70.3	70.2	70.2	70.2	70.2
H Tire Center Width (Rear)	73.3	73.3	73.3	71.9	71.9	71.9	71.9
I Tire Outside Width (Rear Outer)	95.0	95.0	95.0	95.2	95.2	95.2	95.2
J Frame Front Section Height	7.5	7.5	7.5	7.5	7.5	7.5	7.5
K Frame Height @ Front Wheel	30.5	30.5	30.5	31.2	31.2	31.2	31.2
L Frame Rear Section Height	9.2	9.2	9.2	9.2	9.2	9.2	9.2
M Frame Height @ Rear Axle	34.1	34.1	34.1	35.2	35.2	35.2	35.2

(1) Dimensions @ Strip Chassis.

2015

F53 Super Duty Motorhome Chassis *Dimensions*

F53 Class A Motorhome Chassis⁽¹⁾

Wheelbase (in.)	228.0	228.0
GVWR (lbs.)	24,000	26,000
Code Description (in.)		
A Front Overhang	36.3	36.3
B Rear Overhang	105.8	105.8
C Overall Length	360.1	360.1
D Front Frame Width	41.9	41.9
E Rear Frame Width	34.0	34.0
F Tire Outside Width (Front)	92.6	92.6
G Tire Outside Width (Rear Inner)	70.2	70.2
H Tire Center Width (Rear)	71.9	71.9
I Tire Outside Width (Rear Outer)	95.2	95.2
J Frame Front Section Height	7.5	7.5
K Frame Height @ Front Wheel	31.2	31.2
L Frame Rear Section Height	9.2	9.2
M Frame Height @ Rear Axle	35.2	35.2

(1) Dimensions @ Strip Chassis.

F53 Super Duty Motorhome Chassis

Models/Weight Ratings

2015

F53 Class A Motorhome Chassis — GVWR/Payload/GCWR & Trailer Weight/ GAWR/Base Curb Weight

Drive/WB (in.)	Engine/ Trans.	Maximum GVWR (lbs.)	Maximum Payload (lbs.) ⁽¹⁾	Maximum GCWR/Trailer Weight (lbs.)	GAWR (lbs.) ⁽²⁾		Base Curb Weight (lbs.) ⁽³⁾		
					Front	Rear	Front	Rear	Total
4x2 — 158	6.8L/Auto	16,000	9681	23,000/7000	6500	11,000	3063	3193	6256
4x2 — 178	6.8L/Auto	16,000	9659	23,000/7000	6500	11,000	3067	3211	6278
	6.8L/Auto	18,000	11,625	23,000/5000	7000	12,000	3097	3214	6311
4x2 — 190	6.8L/Auto	16,000	9646	23,000/7000	6500	11,000	3069	3222	6291
	6.8L/Auto	18,000	11,585	23,000/5000	7000	12,000	3134	3217	6351
4x2 — 208	6.8L/Auto	18,000	11,523	23,000/5000	7000	12,000	3181	3231	6412
	6.8L/Auto	20,500	13,957	26,000/5500	7000 ⁽⁴⁾	13,500	3217	3261	6478
	6.8L/Auto	22,000	15,286	26,000/4000	8000	15,000	3247	3400	6647
4x2 — 228	6.8L/Auto	18,000	11,455	23,000/5000	7000	12,000	3233	3247	6480
	6.8L/Auto	20,500	13,888	26,000/5500	7000 ⁽⁴⁾	13,500	3269	3277	6546
	6.8L/Auto	22,000	15,199	26,000/4000	8000	15,000	3306	3427	6733
	6.8L/Auto	24,000	16,712	30,000/6000	9000	15,500	3458	3757	7215
	6.8L/Auto	26,000	18,700	30,000/4000	9000	17,500	3458	3769	7227
4x2 — 242	6.8L/Auto	22,000	15,132	26,000/4000	8000	15,000	3348	3452	6800
	6.8L/Auto	24,000	16,645	30,000/6000	9000	15,500	3500	3782	7282
	6.8L/Auto	26,000	18,633	30,000/4000	9000	17,500	3500	3794	7294
4x2 — 252	6.8L/Auto	24,000	16,596	30,000/6000	9000	15,500	3530	3800	7330
	6.8L/Auto	26,000	18,584	30,000/4000	9000	17,500	3530	3812	7342

(1) Load rating represents maximum allowable weight of people, cargo and body equipment and is reduced by optional equipment weight.

(2) Gross axle weight rating is determined by the rated capacity of the minimum component of the axle system (axle, springs, wheels, tires) of a specific vehicle. Front and rear GAWRs will, in all cases, sum to a number equal to or greater than the GVWR for the particular vehicle. Maximum loaded vehicle (including passengers, equipment and payload) cannot exceed the GVW rating or GAWR (front or rear).

(3) Base Curb Weights shown above consider the strip chassis weight with standard equipment, full fuel tank and all other fluids filled to capacity. Optional equipment weights are in pounds as follows: (Front/Total): 19.5" x 6.75" Tires and Wheels (available with 22,000-lb. GVWR only) (-39/-76); Track Bar Heavy-Duty Front Suspension (available with 16,000-lb. GVWR only) (32/32).

(4) Available FGAWR 7500 lbs.

NOTE: Refer to page 93 for Standard Powertrain/Chassis Equipment Specifications.

F53 Chassis Cab/
F59 Commercial Chassis

2015

F53 Super Duty Motorhome Chassis

Standard Powertrain/Chassis Equipment Specifications

F53 Class A Motorhome Chassis⁽¹⁾

DRIVE:		4x2
POWERTRAIN:		
Engine	— Application	50 States
	— Type	6.8L V10 (Includes Cooler)
Transmission	— Type	TorqShift Automatic with Tow/Haul Feature (Includes Auxiliary Cooler)
	— Speeds	5-speed Overdrive
AXLES:		
Front Axle	— Type	Forged I-beam
	— Capacity (Rating @ Ground)	8000 lbs. with 16,000-lb. to 22,000-lb. GVWR; 9000 lbs. with 24,000-lb. and 26,000-lb. GVWR
	— King Pin Angle	5.5° (16,000-lb., 22,000-lb. GVWR); 6.5° (24,000-lb., 26,000-lb. GVWR)
	— Caster Angle	4.6° (16,000-lb., 22,000-lb. GVWR); 4.25° (24,000-lb., 26,000-lb. GVWR)
Rear Axle	— Type — Full-floating	Full-floating, Dana
	— Capacity (Rating @ Ground)	12,000 lbs. with 16,000 lb. to 18,000-lb. GVWR, 13,500 lbs. with 20,500-lb. GVWR, 15,000 lbs. with 22,000-lb. GVWR, 17,500 lbs. with 24,000 lb. to 26,000-lb. GVWR
	— Axle Ratio	4.30 (16,000-lb. and 18,000-lb. GVWR); 5.38 (20,500-lb. and 22,000-lb. GVWR); 6.17 (24,000-lb. and 26,000-lb. GVWR)
BRAKES:		
Front/Rear Disc	— Type	Dual Piston Pin Slider Calipers, Bolt-on Adapters, Wraparound Tie Bars (Exc. 66 Rear)
	— Rotor Diameter—Front/Rear	15.55" (16,000-lb. to 22,000-lb. GVWR) 15.0" (24,000-lb., 26,000-lb. GVWR)
Power Assist Unit	— Type	Hydro-Boost, 8.19 Boost Ratio (16,000-lb., 18,000-lb. GVWR); Hydro Max, 21.1 Boost Ratio (20,500-lb. to 26,000-lb. GVWR)
Anti-lock System		4-wheel, 3-sensor/3-channel (16,000-lb., 18,000-lb. GVWR); 4-sensor/4-channel (20,500-lb. to 26,000-lb. GVWR)
Parking Brake (Driveline Drum)		Foot-operated, Hand Release
ELECTRICAL:		
Alternator	— Rating	175 Amperes, 2360 Watt ⁽²⁾
Battery	— Type	Maintenance-free
	— Rating	78 Amp-hr., 750 CCA
	— Type	L.H. Forward-of-Rear-Axle Exhaust Exit
EXHAUST SYSTEM:		
FUEL TANK:	— Location/Capacity	Aft-of-Rear-Axle (Left-hand Side Fuel Fill)/80.0 Gal. (303.2 L)
STEERING:		
	— Type	Power, TRW, TAS 40 Gear (Includes Cooler) (16,000-lb. to 22,000-lb. GVWR) TAS 55 (24,000-lb. to 26,000-lb. GVWR)
	— Ratio	18.4:1 (16,000-lb. to 26,000-lb. GVWR)
	— Wheel	17.5" diameter
SUSPENSION:		
Frame	— Type	Ladder-type, Single-channel, 36,000 psi Steel (16,000-lb. to 22,000-lb. GVWR); 50,000 psi Steel (24,000-lb., 26,000-lb. GVWR)
	— Section Modulus	9.46 cu. in.
Jounce Bumpers		Front, Variable-rate
Springs, Front	— Type	Parabolic Leaf Spring, Single-stage, Constant Rate
	— Rating @ Ground (min.)	Refer to page 96 for usage and ratings
Springs, Rear	— Type	Parabolic Leaf Spring, Single-stage, Constant Rate
	— Rating @ Ground (min.)	Refer to page 96 for usage and ratings
Shock Absorbers	— Gas-pressurized, Front/Rear	Bilstein 1.63"
Stabilizer Bars		38.1 mm Front, 35.7 mm Rear 16,000-lb. to 22,000-lb. GVWR; 38.1 mm Rear 24,000 lb. to 26,000-lb. GVWR
Track Bar		Front (Standard on 18,000-lb. to 26,000-lb. GVWR; optional on 16,000-lb. GVWR)
TIRES:		
	— Type	Steel-belted Radial, Highway, BSW
	— Size	Six, 245/70R19.5G on 16,000-lb., 18,000-lb. GVWR and 20,500-lb. GVWR; six 235/80R22.5G standard on 22,000-lb. GVWR (six 245/70R19.5G optional); six 255/80R22.5G on 24,000-lb. and 26,000-lb. GVWR
WHEELS:	— Type and Size	19.5" x 6.75" Steel with 16,000-lb. to 20,500-lb. GVWR, six, 8-hole Disc, 22.5" x 7.5" with 22,000-lb., 24,000-lb., 26,000-lb. GVWR — Polished Aluminum Front and Outer Rear with Steel Inner Rear ⁽³⁾

(1) Includes Electronic Speed Control/Tilt Steering Wheel, Tachometer, 17.5" Black Urethane Steering Wheel, Trailer Tow Prep Wiring and Air Conditioning Prep Package (non-precharged). Shipped with a dunnage box that contains the following: Glove Compartment Bag, Tire Warranty and Warranty Facts Booklet, Incomplete Vehicle and owner manual, Rating Plate, Instrument Cluster, Labels/Decals/Tags, Fuel Filler (Hose, Cap, Pipe Assembly, Support, Vent Hose), Wheel Nut Wrench (with spare tire option only), Horn Pad, Dual Electric Horns and Bracket Assembly, Headlight Switch and Knob Assembly, Daytime Running Light Harness.

(2) 175-amp output based on cold performance at 80° F. Actual output is temperature and application dependent.

(3) No spare tire/wheel included with 22.5" wheels.

NOTE: Refer to page 92 for Standard Weight Rating Specifications (GVWR/Payload/GCWR AND Trailer Weight/GAWR/Base Curb Weight).

F53 Super Duty Motorhome Chassis

Technical Specifications

2015

Axles

FRONT AXLE SPECIFICATIONS

Type	Forged I-beam		
GVWR (lbs.)	16,000/18,000/22,000	24,000-26,000	
Max. Rating @ Ground (lbs.)	8000	9000	
Axle	— Type Monobeam		
	— Material Forged Steel		
	— Spring Centers (in.)	41.87	38.88
Ball Joint	Zirked		
Spindle	— Material Nodular Cast-iron Body with Forged Steel Stem		
Wheel Bearings	— Type Tapered Roller		

REAR AXLE SPECIFICATIONS

GVWR (lbs.)	16,000/18,000	20,500	22,000	24,000/26,000
Make (Standard)	Dana 80	Dana S110	Dana S130	Dana 17060S
Max. Rating @ Ground (lbs.)	12,000	13,500	15,000	17,500
Type	Full-floating			
Driveline Attachment	1480			SPL90
Housing	— Type Cast Center Banjo, Cast Carrier			
	— Cover Attachment Bolted Welded			
Section	— Tube Dia. (in.) 4.00 4.33 x 4.26 5.27 x 4.60			
Synthetic Lubricant Capacity (pt.)	8.875	13.6	32.0	
Spring Centers (in.)	42.48	42.48	42.48	42.48
Wheel Bearings	— Type Tapered Roller			
Gears	— Type Hypoid			
	— Material Alloy Steel			
Ring Gear	— Pitch Dia. (in.) 11.26 12.2 15.4			
Pinion	— Mounting Overhung Straddle Mount			
Differential	— Type 2-pinion 4-pinion			
Axle Shaft	— Spline Minor Dia. (in.) 1.50 1.56 1.61 1.81			
	— Spline Major Dia. (in.) 1.57 1.75 1.85 2.0			
	— No. of Splines (Hub End) 37 34 36 39			

Brakes

HYDRAULIC BRAKE EQUIPMENT SPECIFICATIONS — FRONT/REAR DISC

Type	Axle Usage (lbs.)	Rotor Diameter (in.)		Brake Lining Segment	Area (sq. in.)/ Width (in.)/ Thickness (in.)	Caliper Piston No. Dia. (in.)	Gross Lining Area per Axle (sq. in.)	Total Swept Area per Axle (sq. in.)
		OD	ID					
Front Disc	8000	15.55	10.62	Outboard	13.9/1.81/0.47	Dual/2.36	55.6	361.9
				Inboard	13.9/1.81/0.47			
	9000	15.0	10.12	Outboard	20.4/2.32/0.74	Dual/2.87	81.6	366.6
Inboard	20.4/2.32/0.74							
Rear Disc	12,000/13,500/ 15,000	15.55	10.62	Outboard	13.9/1.81/0.47	Dual/2.36	55.6	361.9
				Inboard	13.9/1.81/0.47			
	17,500	15.0	10.12	Outboard	20.4/2.32/0.49	Dual/2.60	81.6	366.6
Inboard	20.4/2.32/0.49							

BRAKE MASTER CYLINDER SPECIFICATIONS

Type	Usage (lbs.)	Bore Dia. (in.)
Dual System, Dash-mounted	16,000, 18,000 GVWR	1.375
	20,500, 22,000, 24,000, 26,000 GVWR	2.0

BRAKE BOOSTER SPECIFICATIONS

Make/Type	Usage (lbs.)	Booster Type	Boost Ratio
Dash-mounted	16,000, 18,000 GVWR	Hydro Boost	8.19
	20,500, 22,000, 24,000, 26,000 GVWR	Hydro Max	21.1

2015

F53 Super Duty Motorhome Chassis

Technical Specifications cont'd

Cooling Systems

COOLING SYSTEM SPECIFICATIONS

Engine	Cooling	Trans. Usage	Radiator						Cooling System Capacity (liters)	Fan Specifications			
			Frontal Area (sq. in.)	Core Size (in.)			Rows of Tubes	Fins Per Inch		In-Tank Trans Cooler	Type	No. of Blades	Blade Dia. (in.)
				Height	Width	Thick.							
6.8L (415) 3V SEFI V10	Standard	All	857	28.4	30.19	1.42	1	17.8	27.5 (26)	Standard	Plastic	8	20.0

AUXILIARY AUTOMATIC TRANSMISSION OIL COOLER APPLICATIONS

Engine	Transmission	Cooler — No. of Plates
6.8L (415) 3V SEFI V10	5-speed Automatic Overdrive	33

Fuel System

FUEL SYSTEM DATA

Electronic Fuel Injection	Sequential Multiport Fuel Injection
Fuel Pump	Single Electric-in-tank High Pressure
Fuel Filter	In-tank Large Capacity (One)
Air Cleaner	Dry Element, Replaceable

Steering

STEERING SPECIFICATIONS

Wheelbase (in.)	Power Steering ⁽¹⁾		Turning Diameter (ft.)		
	Gear Ratio		Curb-to-Curb		
			16,000 lb. to 22,000-lb. GVWR w/19.5" wheels	22,000-lb. GVWR w/22.5" wheels	24,000 lb. to 26,000-lb. GVWR w/22.5" wheels
158.0	18.4:1	45.4	—	—	—
178.0	18.4:1	49.7	—	—	—
190.0	18.4:1	52.2	—	—	—
208.0	18.4:1	56.1	63.7	—	—
228.0	18.4:1	60.3	68.6	60.6	60.6
242.0	18.4:1	63.3	72.0	66.8	66.8
252.0	18.4:1	—	—	69.5	69.5

(1) Power steering fluid cooler is standard.

Suspensions

FRAME SPECIFICATIONS

Wheelbase (in.)	No. of Crossmembers	Maximum Side Rail Section (Height x Width x Thickness) (in.) ⁽¹⁾	Section Modulus (cu. in.)	16K–22K Yield Strength (psi)	24K–26K Yield Strength (psi)
158.0	7	9.16 x 3.00 x .025	9.46	36,000	—
178.0	7	9.16 x 3.00 x .025	9.46	36,000	—
190.0	7	9.16 x 3.00 x .025	9.46	36,000	—
208.0	8	9.16 x 3.00 x .025	9.46	36,000	—
228.0	9	9.16 x 3.00 x .025	9.46	36,000	50,000
242.0	9	9.16 x 3.00 x .025	9.46	36,000	50,000
252.0	9	9.16 x 3.00 x .025	9.46	—	50,000

(1) Measured to inside of metal.

SHOCK ABSORBER SPECIFICATIONS

Type	Usage	Front			Rear		
		No. Used	Piston Dia. (in.)	Type	No. Used	Piston Dia. (in.)	Type
Bilstein	Std.	2	1.63	Gas-pressurized	2	1.63	Gas-pressurized

F53 Super Duty Motorhome Chassis

Technical Specifications cont'd

2015

Suspensions cont'd

SPRING SPECIFICATIONS — FRONT LEAF

Combined Rating @ Ground (lbs.)	Number of Leaves	Total Thickness (in.)	Overall Length (in.)	Width (in.)	Deflection Rate ⁽¹⁾ (lbs. per in./spring)
7000	2	3.38	63.00	4.00	550
7500	2	3.38	63.00	4.00	650
8000	2	3.47	63.00	4.00	693
9000	3	3.31	63.00	3.00	750

(1) Single-stage, constant rate springs.

SPRING SPECIFICATIONS — REAR LEAF

Combined Rating @ Ground (lbs.)	Number of Leaves	Total Thickness (in.)	Overall Length (in.)	Width (in.)	Deflection Rate ⁽¹⁾ (lbs. per in./spring)
11,000	3	3.88 (w/Spacer)	64.00	4.00	950
12,000	3	3.88 (w/Spacer)	64.00	4.00	1120
13,500	3	2.44 (w/o Spacer)	64.00	4.00	1350
15,000	3	2.48 (w/o Spacer)	64.00	4.00	1350
15,500	4	3.31 (w/o Spacer)	64.00	4.00	1700
17,500	4	3.31 (w/o Spacer)	64.00	4.00	1850

(1) Single-stage, constant rate springs.

Tires and Wheels

TIRE SPECIFICATIONS

Size	Tread Type & Sidewall	Tire Manufacturer	Rim Width (in.)	Section Width (in.) ⁽¹⁾	Ply/Load Rating	Inflation Press. (psi)	Load Limits @ Max. Inflation Press. (lbs.)	Static Loaded Radius (in.)	SAE Revolutions per Mile @ 45 mph
245/70Rx19.5	Highway-BSW	Goodyear	6.75	9.94	12/G	95 ⁽²⁾	3890/3655	15.30	633
235/80Rx22.5	Highway-BSW	Michelin	7.5	9.2	14/G	90	4140/3765	17.40	556
255/80Rx22.5	Highway-BSW	Michelin	7.5	9.9	14/G	100	4975/4525	17.90	541

(1) Tire and rim maximum width.

(2) 16,000-lb.–20,500-lb. GVWR = 82 psi, 20,500-lb. GVWR with 7500-lb. FGAWR and 22,000-lb. GVWR = 95 psi.

WHEEL SPECIFICATIONS

Wheel Type	Wheel Size	Nominal Offset (in.)	No. of Studs	Bolt Circle mm (in.)	Max. Wheel Capacity Load (lbs. @ ground)
Steel	19.5" x 6.75" RW	5.50	10	225 (8.85)	4000
Polished Aluminum (Front/Outer Rear)	22.5" x 7.5" RW	6.28	8	275 (10.83)	7300
Steel (Inner Rear)	22.5" x 7.5" RW	6.20	8	275 (10.83)	5000

2015

F53 Super Duty Motorhome Chassis

Technical Specifications cont'd

Transmission

AUTOMATIC TRANSMISSION SPECIFICATIONS

Make/Type	Ford TorqShift 5-Speed Automatic Overdrive
Ratios (to 1):	
1st	3.11
2nd	2.20
3rd	1.55
4th	1.00
5th	0.71
Reverse	2.88
Converter Torque Ratio @ WOT Stall	1.86
Fluid Capacity (qts.)	19.0
Gearset	Spur
Oil Cooler	Oil to Air and In-tank
Oil Filter	Internal
Converter Size & Type	12" PCM Controlled Clutch Apply

F59 Super Duty Commercial Chassis Cab

Dimensions

2015

F59 Commercial Chassis Cab⁽¹⁾

Wheelbase (in.)	158.3	178.2	208.3
GVWR (lbs.)	16,000	16,000	19,500
Code Description (in.)			
A Front Overhang	36.3	36.3	36.3
B Rear Overhang	105.8	105.8	105.8
C Overall Length	300.1	320.1	350.1
D Front Frame Width	41.9	41.9	41.9
E Rear Frame Width	34.0	34.0	34.0
F Tire Outside Width (Front)	90.5	90.5	90.5
G Tire Outside Width (Rear Inner)	72.4	72.4	72.4
H Tire Center Width (Rear)	74.0	74.0	73.3
I Tire Outside Width (Rear Outer)	94.0	90.4	94.0
J Frame Front Section Height	7.5	7.5	7.5
K Frame Height @ Front Wheel	28.3	28.3	30.5
L Frame Rear Section Height	9.2	9.2	9.2
M Frame Height @ Rear Axle	31.6	30.8	34.1

(1) Dimensions @ GVWR.

F59 Commercial Chassis Cab⁽¹⁾

Wheelbase (in.)	158.3	178.3/190.3	208.3
GVWR (lbs.)	19,500	19,500	22,000
Code Description (in.)			
A Front Overhang	36.3	36.3	36.3
B Rear Overhang	105.8	105.8	105.8
C Overall Length	300.1	320.1/332.1	350.1
D Front Frame Width	41.9	41.9	41.9
E Rear Frame Width	34.0	34.0	34.0
F Tire Outside Width (Front)	90.5	90.5	91.6
G Tire Outside Width (Rear Inner)	72.4	72.4	72.8
H Tire Center Width (Rear)	74.0	74.0	73.3
I Tire Outside Width (Rear Outer)	94.0	94.0	95.4
J Frame Front Section Height	7.5	7.5	7.5
K Frame Height @ Front Wheel	31.9	32.2	34.75
L Frame Rear Section Height	9.2	9.2	9.2
M Frame Height @ Rear Axle	34.6	34.9	39.1

(1) Dimensions @ Stripped Chassis.

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F59 Commercial Chassis

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F59 Super Duty Commercial Chassis Cab *Model/Weight Ratings*

F59 Commercial Stripped Chassis – GVWR/Payload/GCWR & Trailer Weight/ GAWR/Base Curb Weight

Drive/WB (in.)	Engine/ Transmission	Maximum GVWR (lbs.)	Maximum Payload (lbs.) ⁽¹⁾	Maximum GCWR/ Trailer Weight (lbs.)	GAWR (lbs.) ⁽²⁾		Base Curb Weight (lbs.) ⁽³⁾		
					Front	Rear	Front	Rear	Total
4x2 – 158	6.8L/Auto	16,000	10,082	23,000/7000	6500	11,000	3012	2847	5859
	6.8L/Auto	19,500	13,474	26,000/6500	7000	13,500	3155	2811	5966
4x2 – 178	6.8L/Auto	16,000	10,048	23,000/7000	6500	11,000	3149	2744	5893
	6.8L/Auto	19,500	13,459	26,000/6500	7000	13,500	3156	2825	5981
4x2 – 190	6.8L/Auto	19,500	13,456	26,000/6500	7000	13,500	3167	2877	6044
4x2 – 208	6.8L/Auto	19,500	13,301	26,000/6500	7000	13,500	3185	2952	6137
	6.8L/Auto	22,000	15,600	26,000/4000	8000	15,000	3234	3102	6336

- (1) Load rating represents maximum allowable weight of people, cargo and body equipment and is reduced by optional equipment weight.
 (2) Gross axle weight rating is determined by the rated capacity of the minimum component of the axle system (axle, springs, wheels, tires) of a specific vehicle. Front and rear GAWRs will, in all cases, sum to a number equal to or greater than the GVWR for the particular vehicle. Maximum loaded vehicle (including passengers, equipment and payload) cannot exceed the GVW rating or GAWR (front or rear).
 (3) Base curb weights shown above consider the strip chassis weight with standard equipment, full fuel tank and all other fluids filled to capacity. Available equipment weights are in pounds as follows: (Front/Total): Pull Out Ramp Prep Package (available with 208" wheelbase only) (50/85).

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Standard Powertrain/Chassis Equipment Specifications

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F59 Commercial Stripped Chassis

DRIVE:		4x2
POWERTRAIN:		
Engine	— Application	50 States
	— Type	6.8L V10
Transmission	— Type	TorqShift Automatic with Tow/Haul Feature
	— Speeds	5-speed Overdrive
AXLES:		
Front Axle	— Type	Forged Steel I-beam
	— Capacity (Rating @ Ground)	8000 lbs.
	— Kingpin Angle	5.5°
	— Caster Angle	4.6°
Rear Axle	— Type — Full-floating	Full-floating
	— Capacity (Rating @ Ground)	12,000 lbs. (16,000-lb. GVWR), 13,500 lbs. (19,500-lb. GVWR) and 15,000 lbs. (22,000-lb. GVWR)
	— Axle Ratio	4.30 (16,000-lb. GVWR), 4.88 (19,500-lb. GVWR), 5.38 (22,000-lb. GVWR)
BRAKES:		
Front/Rear Disc	— Type	Dual Piston Pin Slider Calipers, Bolt-on Adaptors, Wraparound Tie Bars
	— Rotor Diameter—Front/Rear	15.55"
Power Assist Unit	— Type	Hydro-Boost (16,000-lb. and 19,500-lb. GVWR); Hydro Max (22,000-lb. GVWR)
Anti-lock System		4-wheel, 3-sensors/3-channel (16,000-lb. and 19,500-lb. GVWR); 4-wheel, 4-sensors/4-channel (22,000-lb. GVWR)
Parking Brake (Driveline Drum)		Trans-mounted, Foot-operated, Hand Release
ELECTRICAL:		
Alternator	— Rating	175 Amperes, 2360 Watt
Battery	— Type	Maintenance-free
	— Rating	78 Amp-hr., 750 CCA
	— Type	L.H. Forward-of-Rear-Axle Exhaust Exit
EXHAUST SYSTEM:		
FUEL TANK:	— Location/Capacity	Aft-of-Rear-Axle (Left-hand Side Fuel Fill)/40-gallon
STEERING:	— Type	Power, TRW, TAS 40 Gear (Includes Cooler)
	— Ratio	18.4:1
	— Wheel	17.5" diameter
SUSPENSION:		
Frame	— Type	Ladder-type, Single-channel, 36,000 psi Steel
	— Section Modulus	9.46 cu. in.
Jounce Bumpers		Front, Variable Rate
Springs, Front	— Type	Parabolic Leaf Spring, Single-stage, Constant Rate
	— Rating @ Ground (min.)	Refer to page 103 for Usage and Ratings
Springs, Rear	— Type	Parabolic Leaf Spring, Single-stage, Constant Rate
	— Rating @ Ground (min.)	Refer to page 103 for Usage and Ratings
Shock Absorbers	— Type/Size (Dia.)	Gas-pressurized (Front/Rear)/2.20" Sachs Twin-Tube
Stabilizer Bars		38.1 mm Front/35.7 mm Rear
TIRES:	— Type	Steel-belted Radial, Highway, BSW
	— Size	Six, 225/70R19.5G (16,000-lb. and 19,500-lb. GVWR); six 245/70R19.5G (22,000-lb. GVWR)
WHEELS:	— Type and Size	Six, 10-hole Disc, 19.5" x 6.0" (16,000-lb. and 19,500-lb. GVWR); Six, 10-hole Disc, 19.5" x 6.75" (22,000-lb. GVWR)

NOTE: Refer to page 99 for Standard Weight Rating Specifications (GVWR/Payload/GCWR and Trailer Weight/GAWR/Base Curb Weight).

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F59 Super Duty Commercial Chassis Cab Technical Specifications

Axles

FRONT AXLE SPECIFICATIONS

Make		Westport
GVWR (lbs.)		16,000/19,500/22,000
Max. Rating @ Ground (lbs.)		8000
Axle	— Type	Monobeam
	— Material	Forged Steel
	— Spring Centers (in.)	41.87
Ball Joint		Zirked
Spindle	— Material	Nodular Cast-iron Body with Forged Steel Stem
Wheel Bearings	— Type	Tapered Roller

REAR AXLE SPECIFICATIONS

GVWR (lbs.)	16,000	19,500	22,000
Make (Standard)	Dana 80	Dana S110	Dana S130
Max. Rating @ Ground (lbs.)	12,000	13,500	15,000
Type	Full-floating		
Driveline Attachment	1480		
Housing	— Type	Cast Center	Stamped Banjo, Cast Carrier
	— Cover Attachment	Bolted	Welded
Section	— Tube Dia. (in.)	4.00	4.33 x 4.26
Synthetic Lubricant Capacity (pt.)	8.875	13.6	13.6
Spring Centers (in.)	42.48		
Wheel Bearings	— Type	Tapered Roller	
Gears	— Type	Hypoid	
	— Material	Alloy Steel	
Ring Gear	— Pitch Dia. (in.)	11.26	12.2
Pinion	— Mounting	Overhung	
Differential	— Type	2-pinion	4-pinion
Axle Shaft	— Spline Minor Dia. (in.)	1.50	1.56
	— Spline Major Dia. (in.)	1.57	1.75
	— No. of Splines (Hub End)	37	34
		36	

Brakes

HYDRAULIC BRAKE EQUIPMENT SPECIFICATIONS — FRONT/REAR DISC

Type	Axle Usage (lbs.)	Rotor Diameter (in.)		Brake Lining Segment	Area (sq. in.)/ Width (in.)/ Thickness (in.)	Caliper Piston No. Dia. (in.)	Gross Lining Area per Axle (sq. in.)	Total Swept Area per Axle (sq. in.)
		OD	ID					
Front Disc	8000	15.55	10.62	Outboard	13.9/1.81/0.47	Dual/2.36	55.6	361.9
				Inboard	13.9/1.81/0.47			
Rear Disc	12,000/13,500/ 15,000	15.55	10.62	Outboard	13.9/1.81/0.47	Dual/2.36	55.6	361.9
				Inboard	13.9/1.81/0.47			

BRAKE MASTER CYLINDER SPECIFICATIONS

Make/Type	Usage (lbs.)	Bore Diameter (in.)
Dual System	16,000, 19,500	1.375
	22,000	2.0

BRAKE BOOSTER SPECIFICATIONS

Make/Type	Usage (lbs.)	Booster Type	Boost Ratio
Dash-mounted	16,000/19,500	Hydro Boost	8.19
	22,000	Hydro Max	21.1

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Technical Specifications cont'd

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Cooling Systems

COOLING SYSTEM SPECIFICATIONS

Engine	Cooling	Trans. Usage	Radiator						Cooling System Capacity (liters)	Fan Specifications			
			Frontal Area (sq. in.)	Height	Width	Thick.	Rows of Tubes	Fins per Inch		In-Tank Trans Cooler	Type	No. of Blades	Blade Dia. (in.)
6.8L 3V SEFI V10	Standard	All	857	28.4	30.19	1.42	1	17.8	27.5 (26)	Standard	Plastic	8	20.0

AUXILIARY AUTOMATIC TRANSMISSION OIL COOLER APPLICATIONS

Engine	Transmission	Cooler—No. of Plates
6.8L 3V V10	5-speed Automatic Overdrive	33

Fuel System

FUEL SYSTEM DATA

Electronic Fuel Injection	Sequential Multiport Fuel Injection
Fuel Pump	Single Electric-in-tank High Pressure
Fuel Filter	In-tank Large Capacity (One)
Air Cleaner	Dry Element, Replaceable

Steering

STEERING SPECIFICATIONS

Wheelbase (in.)	Power Steering ⁽¹⁾		Turning Diameter (ft.)
	Gear Ratio		Curb-to-Curb
158.0	18.4:1		45.4
178.0	18.4:1		49.7
190.0	18.4:1		52.2
208.0	18.4:1		56.1

(1) Power steering fluid cooler is standard.

Suspensions

FRAME SPECIFICATIONS

Wheelbase (in.)	No. of Crossmembers	Maximum Side Rail Section (Height x Width x Thickness) (in.) ⁽¹⁾	Section Modulus (cu. in.)	Yield Strength (psi)
158.0	8	9.16 x 3.00 x 0.25	9.46	36,000
178.0	8	9.16 x 3.00 x 0.25	9.46	36,000
190.0	8	9.16 x 3.00 x 0.25	9.46	36,000
208.0	9	9.16 x 3.00 x 0.25	9.46	36,000

(1) Measured to inside of metal.

SHOCK ABSORBER SPECIFICATIONS

Type	Usage	Front			Rear		
		No. Used	Piston Dia. (in.)	Type	No. Used	Piston Dia. (in.)	Type
Sachs Twin-Tube	Std.	2	2.20	Gas-pressurized	2	2.20	Gas-pressurized

F59 Super Duty Commercial Chassis Cab Technical Specifications cont'd

Suspensions cont'd

SPRING SPECIFICATIONS — FRONT LEAF

Combined Rating @ Ground (lbs.)	Number of Leaves	Total Thickness (in.)	Overall Length (in.)	Width (in.)	Deflection Rate ⁽¹⁾ (lbs. per in./spring)
6500	2	2.73	63.00	4.00	510
8000	2	2.73	63.00	4.00	585

(1) Single-stage, constant rate springs.

SPRING SPECIFICATIONS — REAR LEAF

Combined Rating @ Ground (lbs.)	Number of Leaves	Total Thickness (in.)	Overall Length (in.)	Width (in.)	Deflection Rate ⁽¹⁾ (lbs. per in./spring)
12,000	2	3.82	64.00	4.00	1425
15,000	3	3.07	64.00	4.00	1850

(1) Single-stage, constant rate springs.

Tires and Wheels

TIRE SPECIFICATIONS

Size	Tread Type & Sidewall	Tire Manufacturer	Rim Width (in.)	Section Width (in.) ⁽¹⁾	Ply/ Load Rating	Inflation Press. (psi)	Load Limits @ Max. Inflation Press. (lbs.)	Static Loaded Radius (in.)	SAE Revolutions per Mile @ 45 mph
225/70R _x 19.5	Highway-BSW	Continental	6.0	8.22	14/G	85-100 ⁽²⁾	3640/3490	14.96	647
245/70R _x 19.5	Highway-BSW	Goodyear	6.75	9.94	12/G	95 ⁽²⁾	3890/3655	15.30	633

(1) Tire and rim maximum width.

(2) 16,000 GVWR = 85 psi, 19,500 GVWR = 95 psi (front) and 100 psi (rear).

WHEEL SPECIFICATIONS

Wheel Type	Wheel Size	Nominal Offset (in.)	No. of Studs	Bolt Circle mm (in.)	Max. Wheel Capacity Load (lbs. @ ground)
Steel	19.5" x 6.0" RW	5.35	10	225 (8.85)	3750
Steel	19.5" x 6.75" RW	5.50	10	225 (8.85)	4000

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Technical Specifications cont'd

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Transmission

AUTOMATIC TRANSMISSION SPECIFICATIONS

Make/Type	Ford TorqShift 5-Speed Automatic Overdrive
Ratios (to 1):	
1st	3.11
2nd	2.20
3rd	1.55
4th	1.00
5th	0.71
Reverse	2.88
Converter Torque Ratio @ WOT Stall	1.86
Fluid Capacity (qts.)	19.0
Gearset	Spur
Oil Cooler	Oil to Air and In-tank
Oil Filter	Internal
Converter Size & Type	12" PCM Controlled Clutch Apply