

# Q-180R4



## SVE BULLETIN

### SPECIAL VEHICLE ENGINEERING – BODY BUILDERS ADVISORY SERVICE

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Revision	Update	Revision Date
Q-180R4	• Change in Split-Shaft mode activation sequencing for 2013 MY	22 April, 2013

## 2011 and later F-Super Duty 6.7L Engine Stationary Elevated Idle Control

**Models Affected** 2011 and later Model Year (MY) F-250/350/450/550 with 6.7L Diesel Engine

### Purpose

To explain changes and functions of the stationary elevated engine idle control (SEIC) for power take-off (PTO) and battery charge protect (BCP) applications.

### Overview

#### **SEIC**

- A power train control module (PCM) strategy that provides elevated engine speed to drive auxiliary commercial equipment such as hydraulic pumps, generators, air compressors; or maintain vehicle battery charge under extreme electrical demands.
- SEIC is standard in all PCM's for Super Duty F-Series light trucks, over-8500 lb. GVWR, with 6.7L diesel engines and TorqShift™ 6-speed automatic.

#### **Customer Access Wires for SEIC and VSO/CTO/PARK Signals**

- Located in cabin, tagged and bundled above parking brake pedal assembly behind data link connector. Pass-thru wires are in the same bundle.
- The final stage manufacturer or up-fitter is required to supply the customer interface equipment.
- Additional information in the "Circuit Descriptions" section.

#### **Transmission PTO Gear and Port**

- Available on Super Duty F-Series.
- Available for TorqShift™ 6-speed automatic transmission by ordering "Transmission Power Take-Off Provision". The PTO gear is direct-splined to the torque converter turbine shaft and thus receives any torque the engine is delivering, whether the vehicle is stationary or mobile (i.e. no internal PTO clutch).
- Spit shaft mode engages the transmission output shaft.
- NEVER use any sealer, especially silicone-based, on the PTO port gasket.

#### **Torque and Horsepower**

- TorqShift™ Automatic Transmission: The PTO gear delivers up to 250 ft-lbs torque to the aftermarket PTO, and can manage the heat of 40 hp continuously. Higher horsepower can be delivered, but for shorter durations depending on the amount of power required.
- Typically, the aftermarket PTO cannot use all this available torque and horsepower, so contact the individual aftermarket PTO supplier.

## Vocabulary / Definitions

**PTO Applications:** Includes all forms of mechanical power, using the vehicle power train as the source, including transmission side-mounted PTO, split-shaft PTO, crankshaft PTO, and FEAD-mounted clutch-pumps, air compressors, and generators.

**Clutch-Pump:** A type of PTO that is driven by the vehicle engine crankshaft through the FEAD pulley system.

**PCM:** Power train Control Module

**FEAD:** Front End Accessory Drive (belt and pulley drive system)

**SEIC:** Stationary Elevated Idle Control

**VSO, VS\_OUT:** Vehicle Speed Out. 8000 pulses per mile signal nominal 0-12v square wave. Blunt-cut wire provided for customer access.

**TPO:** Throttle Position Out. Direct customer access not provided.

**ECT:** Engine Coolant Temperature

**CTO:** Clean Tach Out. An engine speed signal. A blunt-cut wire is provided for customer access. See Body Builders Layout Book for signal description.

**VPWR:** Vehicle Power Battery voltage signal only, not intended to carry high current load.

**BCPIL / BCPSW:** Battery Charge Protection Illumination Lamp / Battery Charge Protection Switch.

**Intermittent Duty Usage:** Ten (10) minutes or less of continuous operation.

**Continuous Duty Usage:** Greater than 10 minutes of continuous operation.

**Change-of-State:** SEIC strategy. If any condition is met that disables SEIC, the operator is required to turn the PTO switch OFF and back ON again before SEIC will allow elevated idle to return.

**TRO\_N, TRO\_P:** Transmission Range Output, indicating NEUTRAL ONLY, or PARK-ONLY.

**BCM:** Body Control Module, located at lower passenger-side of instrument panel.

## Product Descriptions / Special Situations

### **SEIC**

- Intended to be commanded ONLY by applying battery voltage to certain customer-access blunt-cut wire circuits, and adding a target-speed resistor, and is only available when the vehicle road speed signal is zero.
- Includes a circuit which changes from open-circuit to ground when enablers are met that may be used to turn on an indicator lamp while providing battery power to an aftermarket PTO clutch or solenoid.
- Ramp rates are fixed and cannot be altered by the customer.
- Minimum engine speed is 900 rpm.
- Maximum engine speed is 3,000 rpm.

### **Typical SEIC Sequence for TorqShift™ PTO**

Initiating SEIC by applying battery voltage to the SEIC-PTO wire immediately commands the PCM to first look for enabling conditions, such as vehicle gearshift selector in PARK, engine at base idle speed of about 650 rpm, etc. A complete list of enablers is provided in the "SEIC Enable/Disable Conditions" section of this bulletin. Once enablers are satisfied then the following takes place:

1. Command is sent to boost hydraulic line pressure in the transmission about 20-30 psi, which is used by the aftermarket PTO supplier to hold their PTO clutch.
2. Command is sent to increase engine speed to 900 rpm and when transmission is ready, ramps to target speed using a resistor.
3. The low-side driver circuit changes from open-circuit to ground. If the up-fitter uses the circuit wiring offered in this bulletin then this will provide battery voltage to the aftermarket PTO solenoid to engage the PTO.
4. Engine speed increases to the target and hydraulic line pressure increases with engine speed to a maximum of 150 psi at 900 rpm.

## **Special Situations**

**Stationary mode, Live Drive and Split Shaft operation are supported.**

**Stationary mode** operates in Park at elevated engine speed. The maximum load at the transmission PTO gear is 250 ft-lbs.

**LiveDrive Mode** operates in all gears and all vehicle speeds. The engine idle speed is slightly elevated, but peak engine speed is not limited beyond normal operating ranges. An additional rev limiter may be required to prevent over speed damage to attached pumps and equipment. The maximum load allowable for mobile mode is 150 ft-lbs at the transmission PTO gear. If the PTO feature is used for extended periods of time without vehicle movement it is recommended to switch to Stationary Mode.

### **Split Shaft Mode**

**Note:** The split shaft mode engagement procedure has changed for 2013 MY. See below.

To install Split-Shaft mode, wire according to the diagram shown on page 7. Select elevated idle speed by installing a resistor (which provides voltage to PTO RPM input) as indicated in the wiring diagram. Split-Shaft mode requires that supply voltage (nominal 12vdc) be applied to both the PTORS1 and PTORS2 circuits.

#### **2011-2012 MY:**

- 1) Ensure that engine is running and engine coolant temperature is above 20° F.
- 2) Apply park brake.
- 3) Disconnect vehicle drive train (transmission in NEUTRAL, 4x4 DISENGAGED) and engage PTO load.
- 4) With foot off both the service brake and accelerator pedals, turn Split-Shaft PTO on.
- 5) Without pressing the service brake, shift transmission into drive\*.
- 6) The system will shift the transmission into 4<sup>th</sup> gear, lock the converter and then ramp up to the target idle speed in a controlled manner.

\*If vehicle unexpectedly lurches or moves, immediately depress brake pedal and shift transmission into PARK or NEUTRAL to secure vehicle. Contact Upfitter immediately.

#### **2013 MY and later:**

- 1) Ensure that engine is running and engine coolant temperature is above 20° F.
- 2) Apply park brake.
- 3) Disconnect vehicle drive train (transmission in NEUTRAL, 4x4 DISENGAGED) and engage PTO load.
- 4) With foot off both the service brake and accelerator pedals, turn Split-Shaft PTO on.
- 5) While pressing the service brake, shift transmission into drive.
- 6) The system will shift the transmission into 4<sup>th</sup> gear, lock the converter and then ramp up to the target idle speed in a controlled manner. Release the service brake\*.

\*If vehicle unexpectedly lurches or moves upon releasing service brake, immediately depress brake pedal and shift transmission into PARK or NEUTRAL to secure vehicle. Contact Upfitter immediately.

### **Adaptive Cooling**

This PCM strategy is new for 2011 6.7L diesel engine. It automatically restricts engine power when it senses an over-temperature condition, and may interrupt the SEIC-PTO operation. Typically, the over-temperature condition it reacts to will also show up on the temperature gage on the instrument panel. Elevated engine speed, typical of SEIC operation, may help avoid Adaptive Cooling occurrence due to the resultant additional engine and transmission coolant flow. However, depending on the auxiliary PTO power being demanded, 900 rpm may not be enough to prevent the power train from entering Adaptive Cooling mode, but 1500 rpm may.

### **Input Resistor**

ALL modes (SEIC, PTO, BCP) require usage of an input resistor. The resistor value may be obtained in table "B".

## Wire Locations

SEIC circuits, Customer Access Signal Circuits, Pass-Thru Wires.

### F250/350/450/550

Cabin / Instrument Panel

- Blunt-cut access wires for SEIC, "Customer Access" signal circuits for CTO, VS\_OUT, PARK, TRO\_N, and 4 pass-thru wires, are bundled together at the harness above the parking brake pedal assembly behind the data link connector.



### F250/350/450/550

Cabin / Instrument Panel

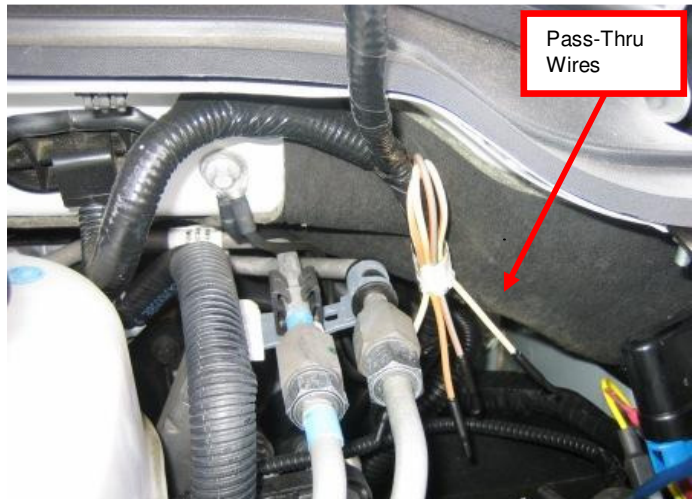
- Blunt-cut access wires for the 4 optional "Upfitter Switches" are taped on a harness near the relay pack that can be found beneath the instrument panel and to the left of the steering column.



### F250/350/450/550

Engine Compartment

- The 4 blunt-cut pass-thru wires are found in the harness below the cowl, just outboard of the brake master cylinder, as shown.



## Circuit Descriptions for SEIC and Customer Access Signal Circuits

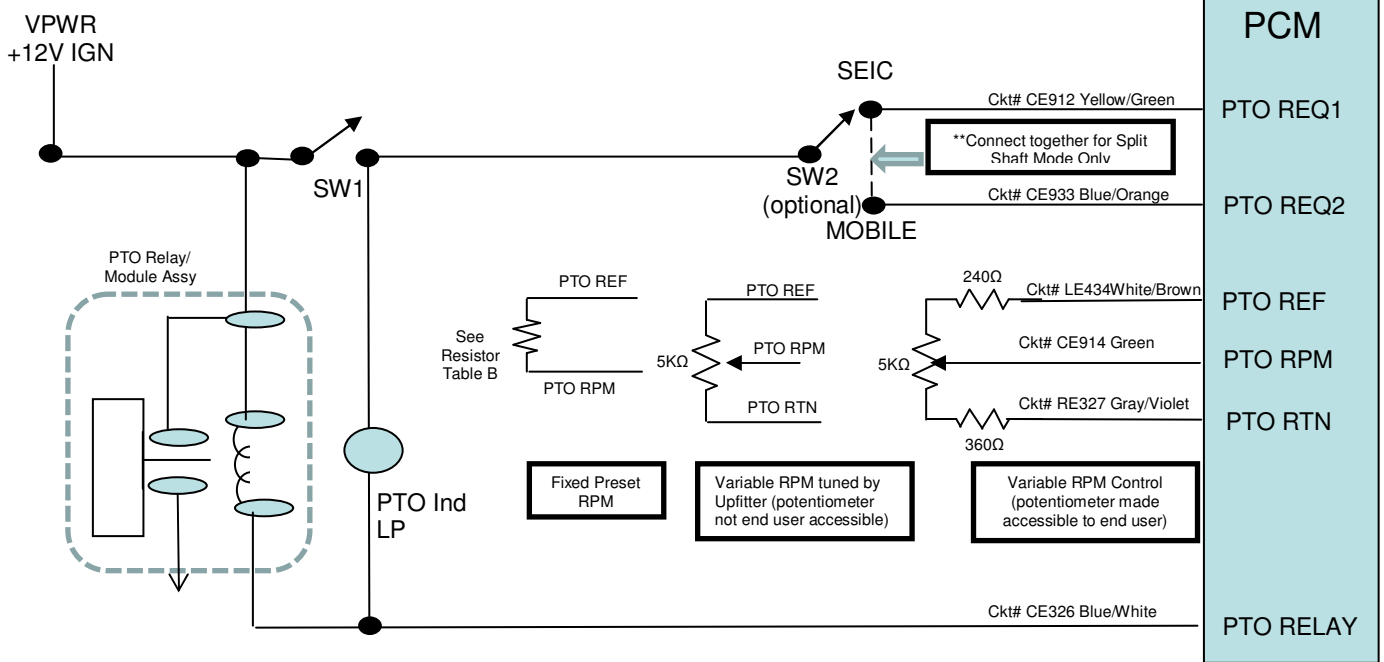
All circuits lead back to pins on the PCM.

<b>F-250/350/450/550 – Diesel Engine PCM</b>		
<b>Circuit Intent</b>	<b>Wire Tag</b>	<b>Description</b>
<b>INPUT (VPWR)</b>	PTO REQUEST1	PCM Pin C1232B-6 Circuit No. CE912 Wire Color: Yellow / Green <ul style="list-style-type: none"> <li>• Applying vehicle battery voltage to this wire begins SEIC process.</li> <li>• Signals TorqShift™ transmission to enter SEIC strategy.</li> <li>• Verifies safety enablers.</li> <li>• Turns off OBD and other emission-related monitoring.</li> <li>• Elevates engine speed to target found at PTO-RPM circuit.</li> <li>• Invokes the PTO relay circuit when safety enablers are met.</li> <li>• Looks for the target engine speed requested at the PTO_RPM circuit using a resistor or POT.</li> </ul>
<b>INPUT (VPWR)</b>	PTO REQUEST2	<ul style="list-style-type: none"> <li>• PCM Pin C1232B-4 Circuit No. CE933 Wire Color: Blue/Orange</li> <li>• Applying vehicle battery voltage to this wire begins Live Drive PTO Mode.</li> <li>• Signals TorqShift™ transmission to enter Live Drive mode.</li> <li>• Verifies safety enablers.</li> <li>• Turns off OBD and other emission-related monitoring.</li> <li>• Invokes the PTO relay when safety enablers are met.</li> <li>• Still requires valid resistance on PTO_RPM input for system to function</li> </ul>
<b>INPUT (VPWR)</b>	PTO REQUEST1 PTO REQUEST2	PCM Pin C1232B-6 Circuit No. CE912 Wire Color: Yellow / Green PCM Pin C1232B-4 Circuit No. CE933 Wire Color: Blue/Orange <ul style="list-style-type: none"> <li>• Applying vehicle battery voltage to both of these wires begins Split-Shaft Mode.</li> <li>• Signals TorqShift™ transmission to enter Split-Shaft mode.</li> <li>• Verifies safety enablers.</li> <li>• Turns off OBD and other emission-related monitoring.</li> <li>• Elevates engine speed to target found at PTO-RPM circuit.</li> <li>• Invokes the PTO RELAY circuit when safety enablers are met.</li> </ul>
<b>OUTPUT</b>	PTO RELAY (PTO-IND)	PCM Pin C1232B-11 Circuit No. CE326 Wire Color: Blue / White <ul style="list-style-type: none"> <li>• A low-side driver, changing from "open-circuit" to "ground" indicating that the engine is ready for the PTO operation to begin and that a PTO load may be applied.</li> <li>• Intended for powering a PTO indicator lamp, or turn on a relay coil (not to exceed 1 amp). LED lights require adding a resistor in series.</li> </ul>
<b>INPUT (resistor)</b>	PTO RPM	PCM Pin C1232B-8 Circuit No. CE914 Wire Color: Green <ul style="list-style-type: none"> <li>• Add a resistor or potentiometer to obtain fixed or variable engine target speed.</li> <li>• Combine in circuit with PTO-VREF and PTO-GND.</li> <li>• Speed range available: 900 rpm to 3000 rpm (700 min RPM for split shaft operation).</li> </ul>
Reference Voltage	PTO REF	PCM Pin C1232B-55 Circuit No. LE434 Wire Color: White / Brown <ul style="list-style-type: none"> <li>• A 5-volt reference, buffered against shorts to ground or power, used to complete the resistor circuit for engine speed selection.</li> </ul>
PCM Ground	PTO RTN	PCM Pin C1232B-22 Circuit No. RE327 Wire Color: Gray / Violet <ul style="list-style-type: none"> <li>• A ground reference, buffered, used to complete the resistor circuit for engine speed selection.</li> </ul>
<b>INPUT (VPWR)</b>	BCP SW	PCM Pin C1232B-21 Circuit No. CE926 Wire Color: Violet / Brown <ul style="list-style-type: none"> <li>• Applying vehicle battery voltage to this wire begins BCP.</li> <li>• BCP regulates engine speed between 600 to 1200 rpm to maintain required charge system voltage</li> </ul>
<b>OUTPUT</b>	BCP LAMP	PCM Pin C1232B-20 Circuit No. CE140 Wire Color: Brown <ul style="list-style-type: none"> <li>• A low-side driver, changing from "open-circuit" to "ground" indicating that BCP is in effect.</li> <li>• Intended for powering an indicator lamp.</li> </ul>



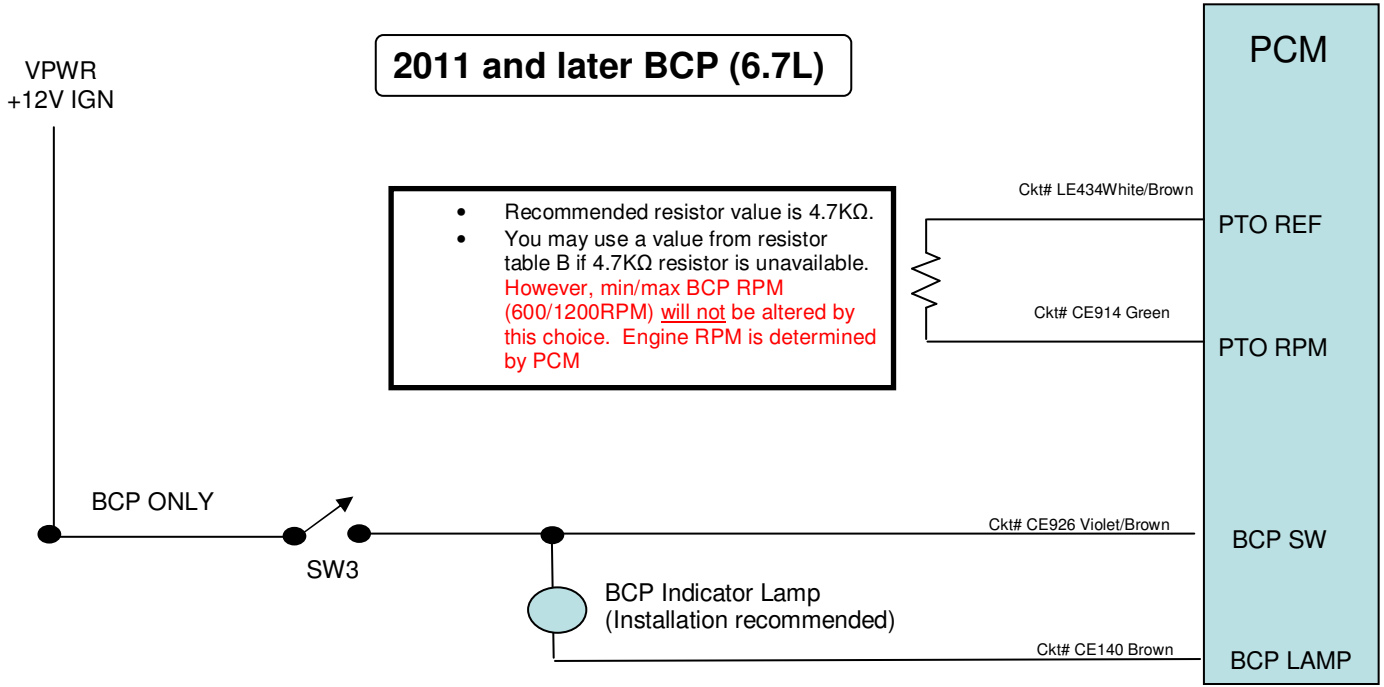
**Wiring Diagrams**

**2011 and later SEIC (6.7L)**



\*\* For Split Shaft operation, both PTORS1 & PTORS2 must have line voltage applied.

**2011 and later BCP (6.7L)**



## SEIC Enable/Disable Conditions

Vehicle Conditions to Enable SEIC (all are required)	Vehicle Conditions that Disable SEIC (any one required - See Note-1)	SEIC	Split Shaft	Live Drive
Parking brake applied.	Parking brake disengaged.	Yes	Yes	No
Foot off of service brake	Depressing service brake	Yes	See note-3	No
Vehicle in PARK	Vehicle taken out of PARK	Yes	See note-3	No
Foot off of accelerator pedal	Accelerator pedal depressed	Yes	Yes	No
Vehicle speed is 0 mph (stationary)	Vehicle speed is not 0 mph (stationary)	Yes	Yes	No
Engine at a stable base idle speed		Yes	Yes	No
Transmission oil Temp above 20° F	Transmission Oil Temperature (TOT) exceeds 240° F.	Yes	Yes	Yes
Engine Coolant Temperature (ECT) 20° F minimum (See Note-2)	Engine Coolant Temperature (ECT) exceeds 234° F	Yes	Yes	Yes
	Catalyst Temperature Limit	Yes	Yes	Yes

**Note 1: A “change-of-state” at the “PTO-Request” circuit is required to re-invoke SEIC.**

**When a disabler is seen by the PCM the "PTO-Indicator" circuit changes from "ground-source" to “open-circuit”, SEIC drops out, and the engine speed returns to base idle.**

**For vehicle-stationary operation, the automatic transmission torque converter unlocks as engine speed drops below 900 rpm. To re-initiate SEIC the operator must turn off the aftermarket PTO switch (removing command voltage to the “PTO-Mode” circuit) and turn it back on again.**

**Note 2: 140° F minimum for vehicles built on or before 11/5/10.**

**Note 3: Please see Split Shaft Mode in Special Situations.**

## SEIC / PTO / BCP– General System Behavior

- To guarantee full advertised torque capability at the automatic transmission PTO gear and through the aftermarket PTO clutch, the hydraulic line pressure serving the aftermarket PTO clutch must be elevated. Applying battery voltage to the PTO circuit is the signal to the transmission to enter SEIC strategy and these important functions. This applies to both stationary and mobile PTO operations.

- **If an SEIC disabler occurs:**

- **ALL engines will require a "change-of-state", meaning the operator is required to turn off voltage to the “PTO-Request” circuit, and back on again to re-invoke SEIC and PTO operation.**

- Battery Charge Protection (BCP): **BCP CANNOT BE ACTIVE WHEN SEIC OR PTO MODES ARE ACTIVE**

When it is switched on the engine speed goes immediately to 600. From this state, the PCM uses battery voltage as well as ambient air temp., engine oil temperature information to raise engine speed higher to maintain a certain battery charge. Maximum engine speed in BCP mode is 1200 rpm. Loss of an operating condition after BCP is engaged will require the BCP switch to be cycled before BCP will re-engage.

- Auto Entry: The BCP and Live-Drive operation modes allow PTO to engage automatically once the engine started provided the input switch is left in the on position prior to starting the engine. However, loss of an operating condition after PTO is initially engaged will require the switch to be cycled before PTO will re-engage.

- If the Transmission Oil Temperature (TOT) sensor reaches 240°F, the PTO system may disengage, preventing torque from being delivered to the transmission PTO gear.

- SEIC/PTO strategy function in the PCM is not affected by the loss of vehicle battery electrical power.



## SEIC / PTO / BCP– General System Behavior, continued

• SEIC Ramp Rate (fixed, not programmable):

- When first applying battery voltage to the PTO circuit the PCM directs the engine to ramp to the initial target that it sees at the RPM circuit at a rate of 200 rpm/sec
- The correlation will be better for diesel engines since the diesel engine SEIC system offers buffered PCM voltage and ground circuits to complete the resistor circuits for engine speed.
- If there is a high electrical demand on the chassis battery, such as from aftermarket inverters or generators, etc., the actual elevated idle engine speed may vary with that demand for any given resistance in the SEIC circuit.

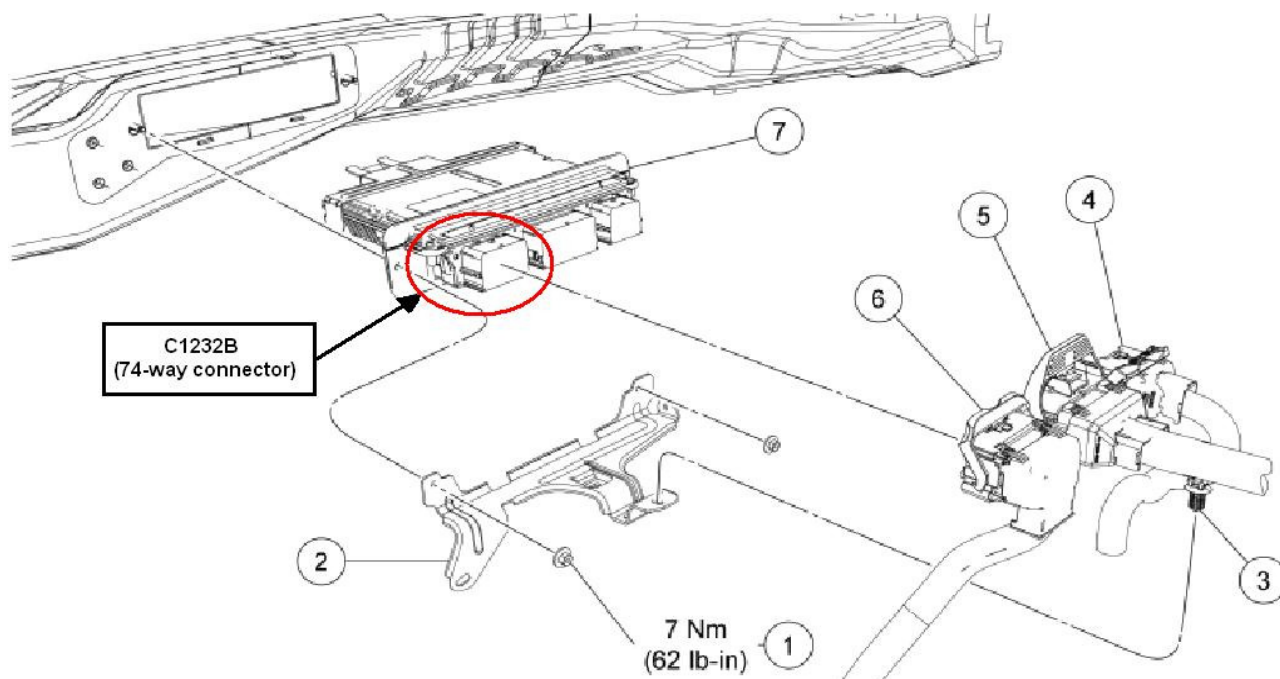
### Early build vehicles; 2 wires with same color

SOME EARLY BUILD 2011 F-SUPER DUTY VEHICLES HAVE TWO IDENTICALLY COLORED WIRES FOR PTO IN THE BLUNT CUT HARNESS UNDER THE DASH. THEY ARE BOTH BLUE W/GRAY STRIPES. ONE WIRE IS AN INPUT TO THE ECM TO INVOKE PTO MODE IN MOBILE MODE (PTORS2 CIRCUIT #CE933). THE OTHER WIRE IS AN OUTPUT FROM THE TCM TO INDICATE WHEN THE VEHICLE IS IN PARK (TRO-P CIRCUIT #CLS05).

USE AN OHM METER TO IDENTIFY WHICH BLUE-GRAY WIRE YOU NEED.

To verify which circuit is which, measure resistance from one of the blunt cut wires to the PCM connector C1232B (74-way connector), pin 4. If the resistance is zero, you have identified circuit CE933. If the resistance is open, check the resistance to TCM connector C1750, pin 27. It should read zero. This will identify that you have positively identified circuit CLS05.

THE PTORS2 WIRE WILL CHANGE TO BLUE WITH ORANGE STRIPE IN PRODUCTION



### **Location of connector C1232B (74-way connector)**